

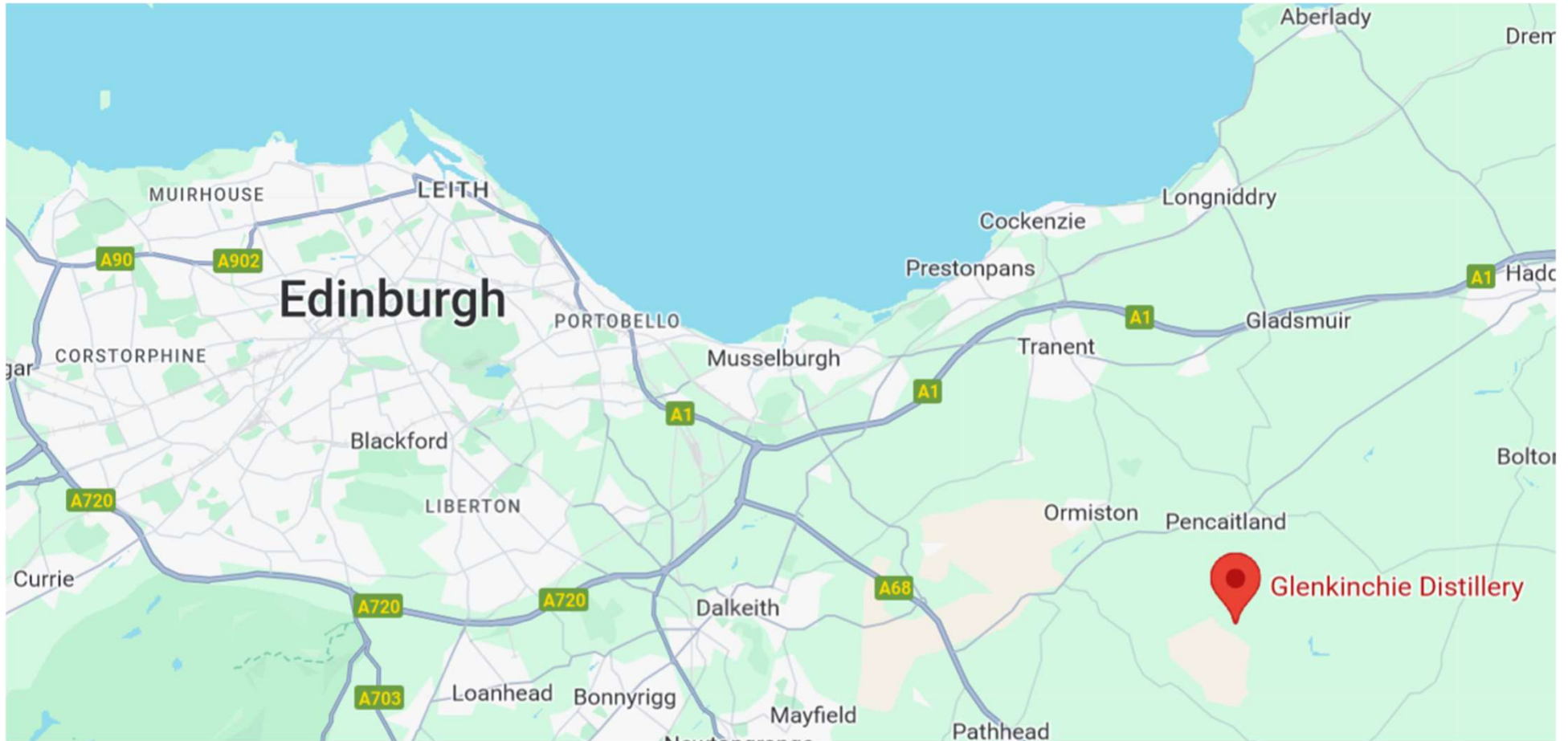
Scotch Whisky



What is Scotch Whisky 1

- Scotch Whisky must be distilled in Scotland from water and malted barley; whole cereal grains might be added to some types of Scotch Whisky.
- Processed at that distillery into a mash.
- Converted into a fermentable substrate (wash) without the addition of additional enzymes.
- Fermented at that distillery only by the addition of yeast.
- Distilled to an alcoholic strength of less than 94.8%.
- Matured in Scotland in oak casks of not more than 700 liters in size.
- Matured in oak casts for a minimum of three years.
- No additions other than water and/or plain caramel coloring are allowed.
- The minimum bottling strength is 40% ABV.
- Any age statement on a bottle refers to the youngest whisky used to create the product.
- The name of the distillery may not be used as a brand name or part of a brand name unless that product was wholly distilled at that distillery.
- A Scotch Whisky may not include or reference to when it was distilled unless:
 - The reference refers to a single calendar year
 - All the whisky was distilled in that year
 - The whisky also includes a reference to the bottling year, the maturation period, or the age of the whisky

Glenkinchie - Lowlands



Lowlands

- The typical character of Lowlands Scotch Whiskies are soft and smooth malts, offering a gentle, elegant palate reminiscent of grass, honeysuckle, cream, ginger, toffee, toast and cinnamon.
- The whiskies are often lighter in character and perfect for pre-dinner drinks.

- Aberargie
- Ailsa Bay
- Annandale
- Auchentoshan
- Bladnoch
- Bonnington Distillery
- Borders
- Crafty
- Daftmill
- Eden Mill
- Falkirk Distillery
- Glasgow Distillery
- Glenkinchie
- Holyrood

- Inchdairnie
- Jackton
- Kingsbarns
- Lindores Abbey
- Lochlea
- Port Of Leith
- Rosebank
- Stirling
- The Clydeside



Lowland Scotch Whisky



- Glenkinchie 12 year old \$66.99
- The Glenkinchie distillery is just fifteen miles from the capital, earning it the title “The Edinburgh Malt”. Distilled in Scotland’s largest stills (21000 liters) and matured for at least 12 years, the result is a subtly sophisticated floral whisky with a fresh, creamy taste.
- Founded in 1825 farmers John and George Rate, Glenkinchie operated under the name Milton Distillery until it was licensed and renamed in 1837.
- Now owned by Diageo, it’s the Lowland home of Johnnie Walker.
- The new name came from the Kinchie Burn, which itself derives its name from “de Quincey” who originally owned the land and burn. The distillery was later rebuilt into a redbrick Victorian building you’ll see today, complete with houses for the workers, a bowling green, two fat old copper pot stills and a large wash still. A traditional single cast-iron worm tub cools the spirit, in preference to a more modern condenser, and it gives the whisky an added depth and character.
- Glenkinchie's whiskies are known for their elegant, floral and grassy style with delicate tasting notes of wildflowers, cereals and lemon zest. This light and sweet yet expressive malt spirit gives an uplifting and vibrant element to the palate when added to a blend.

What is Scotch Whisky 2

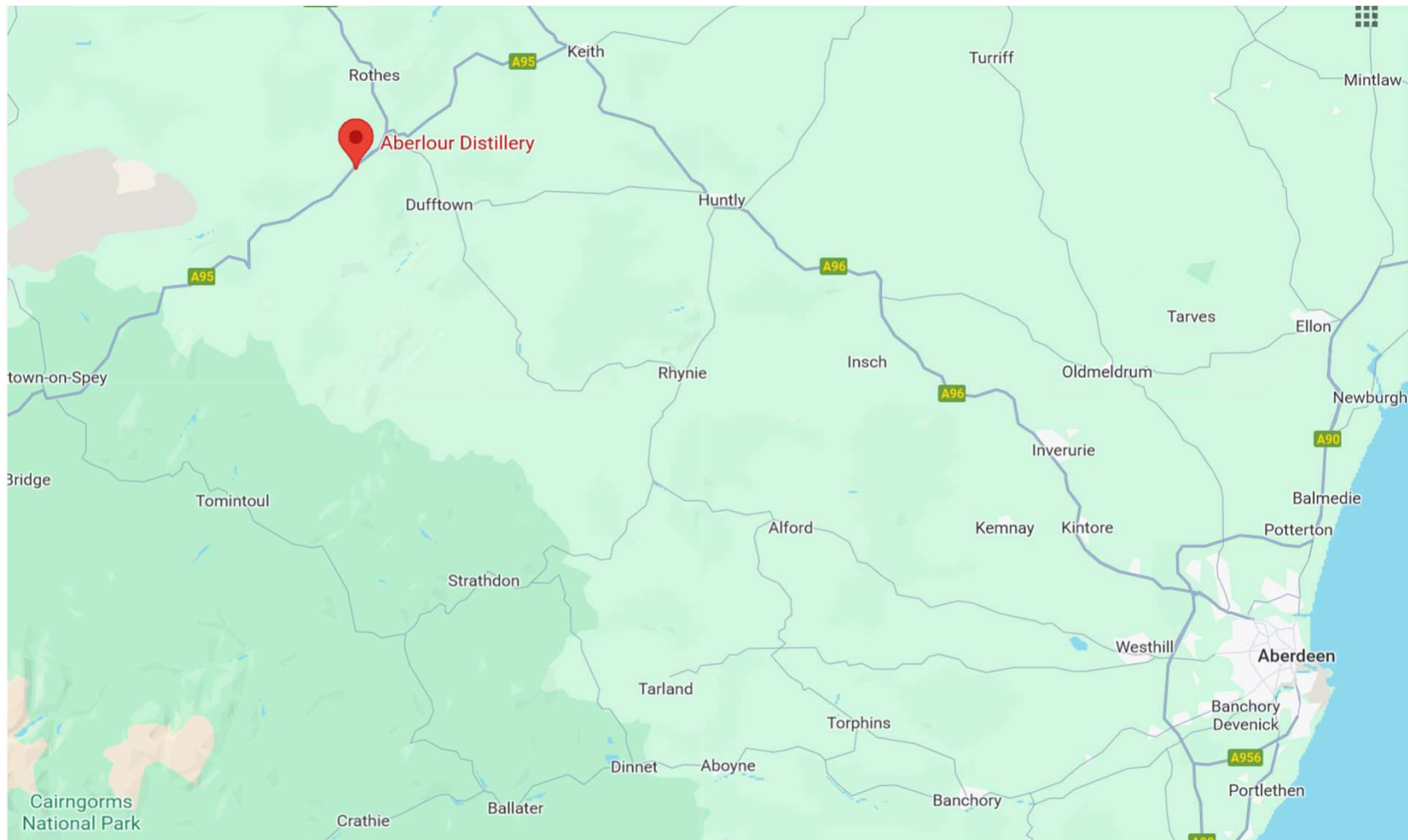
- Single Malt Scotch Whisky
 - Distilled in pot stills at a single distillery without the addition of any cereal grains
- Blended Malt Scotch Whisky
 - A blend of two or more Single Malt Scotch Whiskies from more than one distillery
- Single Grain Scotch Whisky
 - A Scotch Whisky that has been distilled at a single distillery except for a Single Malt Scotch Whisky or a Blended Malt Scotch Whisky
- Blended Grain Scotch Whisky
 - A blend of two or more Single Grain Scotch Whiskies from more than one distillery
- Blended Scotch Whisky
 - A blend of one or more Single Malt Scotch Whiskies with one or more Single Grain Scotch Whiskies

Speyside

- Speyside, a region that borders much of the length of the River Spey on the eastern side of the Highlands, is home to more Scotch Whisky distilleries than any other region.
- The whiskies of this region are noted for their elegance and complexity.
- The flow of water over the hills of granite and through the moors of peat add a refined smokiness to many of the malt whiskies and the slightly more sheltered nature of the terrain imparts specific gentleness and delicacy to their character.
- Speyside whiskies are known for being frugal with peat and full of fruit.

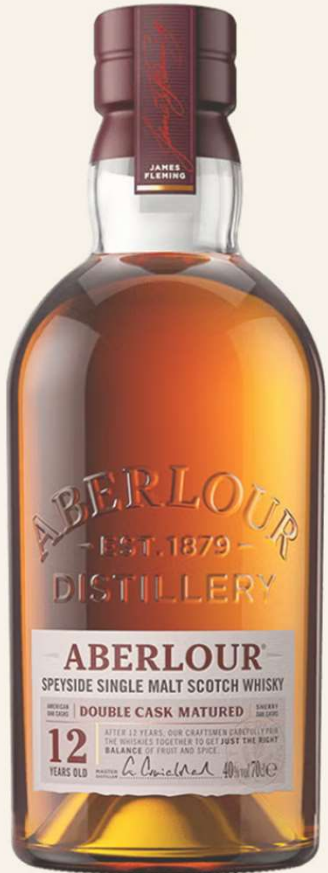
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|---------------------------|-----------------------|-----------------|---------------|
| • Aberlour | • Cragganmore | • Glendullan | • Mannochmore |
| • Allt A'Bhainne | • Craigellachie | • Glenfarclas | • Miltonduff |
| • Auchroisk | • Dailuaine | • Glenfiddich | • Mortlach |
| • Aultmore | • Dalmunach | • The Glenlivet | • Roseisle |
| • Ballindalloch | • Dufftown | • Glenlossie | • Speyburn |
| • Balmenach | • Dunphail | • Glenrothes | • Speyside |
| • The Balvenie | • Glen Elgin | • Glentauchers | • Strathisla |
| • Benriach | • Glen Grant | • Inchgower | • Strathmill |
| • Benrinnes | • Glen Keith | • Kininvie | • Tamdhu |
| • Benromach | • Glen Moray | • Knockando | • Tamnavulin |
| • Braeval | • Glen Spey | • Knockdhu | • Tomintoul |
| • The Cairn
Distillery | • The
Glenallachie | • Linkwood | • Tormore |
| • Cardhu | • Glenburgie | • Longmorn | |
| | | • The Macallan | |

Aberlour - Speyside





Speyside Scotch Whisky



- Aberlour 12 year old \$59.99
- The Aberlour distillery is part of the Pernod Ricard group.
- Located at the confluence of the Lour Burn and River Spey near Ben Rinnes.
- Founded in 1880, has two spirit stills of 20,000L and 15,456L.
- The 12 year-old expression is a fine example of how the distinctively crisp, citrus character of Aberlour's new distillate is deftly softened by double cask maturation. Traditional Oak and seasoned Sherry butts are both used to great effect, as the mellowed spirits within are combined to deliver a subtly balanced flavor.

Scotch Whisky Regions

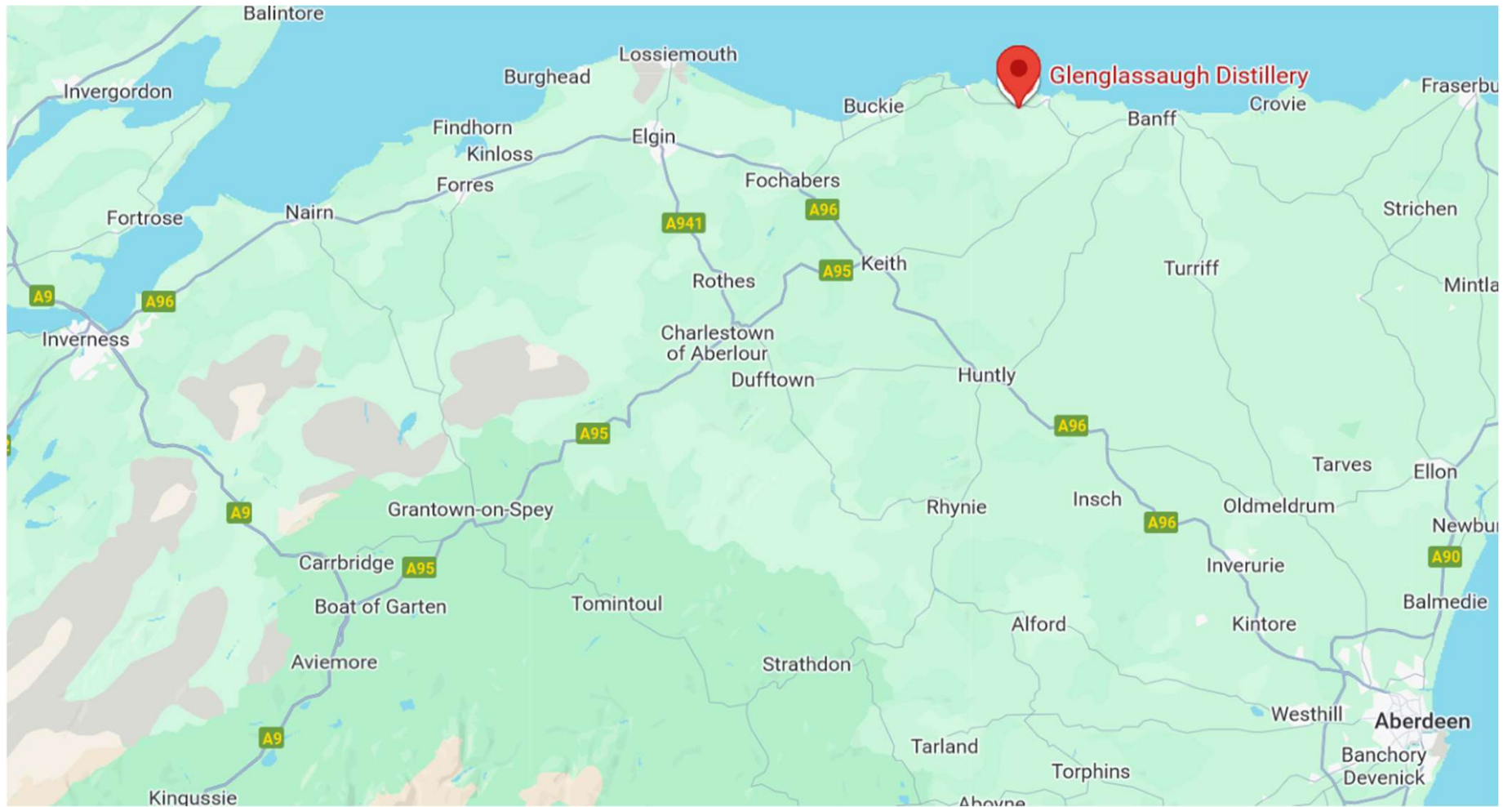
- Campbeltown is the South Kintyre ward of Argyll and Bute
- Islay is limited to the Island of Islay
- The Lowlands are the part of Scotland south of the Highlands
- The Highlands are the part of Scotland north of the Lowlands
- Speyside is the wards of Buckie, Elgin City North, Elgin City South, Fochabers Lhanbryde, Forres, Heldon and Laich, Keith and Cullen, Speyside Glenlivet, and the Badenoch and Strathspey ward of the Highland Council
- The Islands are an unofficial region comprising the rest of the islands of Scotland
- The official division between the Highland region from the Lowland region means the line beginning at the North Channel and running along the southern foreshore of the Firth of Clyde to Greenock, and from there to Cardross Station, then eastwards in a straight line to the summit of Earl's Seat in the Campsie Fells, and then eastwards in a straight line to the Wallace Monument, and from there eastwards along the line of the B998 and A91 roads until the A91 meets the M90 road at Milnathort, and then along the M90 northwards until the Bridge of Earn, and then along the River Earn until its confluence with the River Tay, and then along the southern foreshore of that river and the Firth of Tay until it comes to the North Sea.



Highlands

- The Highland region is geographically the largest Scotch Whisky producing region.
- The rugged landscape, changeable climate and, in some cases, coastal locations are reflected in the character of its whiskies, which embrace wide variations. As a group, Highland whiskies are rounded, robust and dry in character with a hint of smokiness/peatiness.
- Those near the sea carry a salty tang; in the far north the whiskies are notably heathery and slightly spicy in character; while in the more sheltered east and middle of the region whiskies have a more fruity character.
- This region, which also takes in the islands, has a huge diversity of flavours and characters.
- From lighter whiskies all the way through salty coastal malts, the Highlands offers a Scotch for all palates.
- North The whiskies are full-bodied, sweet & rich in character
- East The whiskies are lighter and fruity
- South The whiskies are light and fruity with a touch less body compared to the whiskies from the east
- West The whiskies are full-body with a peaty punch
 - 8 Doors
 - Aberfeldy
 - Arbikie
 - Ardmore
 - Ardnamurchan
 - Ardross
 - Balblair
 - Ben Nevis
 - Blair Athol
 - Brewdog Distilling Co Distillery
 - Brora
 - Burn O'Bennie
 - Clynelish
 - Dalmore
 - Dalwhinnie
 - Deanston
 - Dornoch
 - Edradour
 - Fettercairn
 - Glen Garioch
 - Glen Ord
 - Glencadam
 - The Glendronach
 - Glenglassaugh
 - Glengoyne
 - Glenmorangie
 - The Glenturret
 - Glenwyvis
 - Loch Lomond Malt
 - Macduff
 - Nc'Neaen
 - North Point
 - Oban
 - Pulteney
 - Royal Brackla
 - Royal Lochnagar
 - Strathearn
 - Teaninich
 - Tomatin
 - Tullibardine
 - Uile-Bheist
 - Wolfburn

Highlands - Glenglassaugh





Highlands Scotch Whisky



- Glenglassaugh Sandend \$69.99
- The Glenglassaugh distillery is part of Brown-Forman.
- Located just outside of the Speyside region in the northeast of Scotland between the village of Sandend and the small town of Portsoy, 54 miles northwest of Aberdeen.
- Founded in 1875, closed between 1986 and 2008.
- Glenglassaugh Sandend is inspired by the crescent beach of Sandend Bay where the distillery resides. Enriched in bourbon, sherry and manzanilla casks, over time the lush flavour of Glenglassaugh Sandend brightens into waves of tropical sweetness, infused with a crack of sea salt.
- No age statement, cask strength (50.5%).
- Whisky Advocate 2023 Whisky of the Year.

Islands

- Scotch produced on the islands surrounding the mainland of Scotland offers a very diverse and different taste; they're not, however, recognized by the Scotch Whisky Association but are easily grouped for geographic reasons as one as they're all islands.
- There are nearly 800 islands off Scotland's coastline, with only a few inhabited; it's easy to see why the varying style differentiates from North to South.
- Of the inhabited islands, Orkney has two whisky distilleries, Scapa and Highland Park.
- Lewis & Harris is home to Abhainn Dearg.
- Talisker is located on Skye, Tobermory on Mull, and Jura and Arran are on their namesake islands.
- Although diverse in flavours, peat and salinity are found in all Islands whiskies; the latter is because of the sea's vicinity.

- | | |
|------------------|-----------------|
| • Abhainn Dearg | • Isle Of Tiree |
| • Benbecula | • Lagg |
| • Highland Park | • Orkney |
| • Isle Of Arran | • Scapa |
| • Isle Of Harris | • Talisker |
| • Isle Of Jura | • Tobermory |
| • Isle Of Raasay | • Torabhaig |



Islands - Lagg



Islands Scotch Whisky



- Lagg Kilmorey Edition \$62.99
- The Lagg distillery is owned by the Isle of Arran Distillers.
- Located near the town of Kilmorey on the south side of the Isle of Arran in southwestern Scotland.
- The first spirit was distilled on 19-March-2019.
- The flagship Single Malt and the first core range release from Lagg Distillery.
- For the Kilmorey Edition, we use Concerto malted barley and pure water from our borehole. Our carefully selected yeast and fermentation time allow us to craft a full-bodied flavor with a vibrant, fresh taste profile, setting the foundation for the future of Lagg Single Malt. The peat's influence, combined with the vanilla and creamy notes from American oak, creates the distinctive character of Lagg Single Malt.
- The Kilmorey Edition captures the 'house style of Lagg,' focusing on Bourbon Barrel maturation with our peated spirit.
- This edition is entirely matured in First-Fill Bourbon Barrels and is bottled at 46% ABV, without chill filtration or added coloring.

Campbeltown

- At its peak, Campbeltown was home to more than 30 Scotch Whisky distilleries.
 - Campbeltown whiskies are robust in character and carry the salty tang of the sea.
 - Hints of salt, smoke, fruit, vanilla and toffee mingle in whiskies of robust and rich character.
- Springbank
 - Springbank
 - Longrow
 - Hazelburn
 - Glengyle
 - Kilkerran
 - Glen Scotia

Campbeltown - Springbank







Campbeltown Scotch Whisky



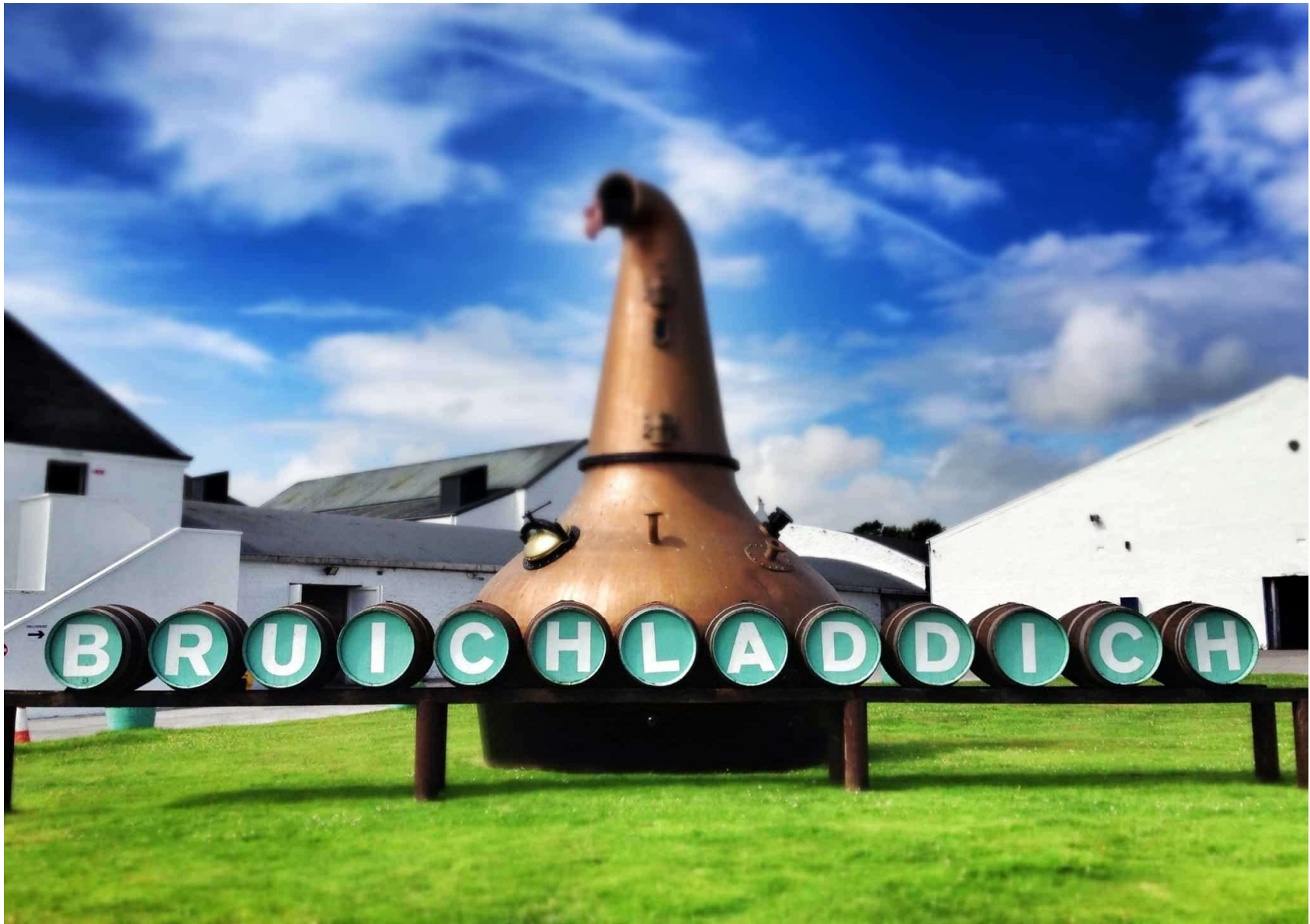
- Springbank 10 year \$99.99
- Springbank was founded in 1828. Located in the town of Campbeltown at the southern end of the Kintyre Peninsula.
- The Springbank distillery is owned by J&A Mitchell & Company, a family company started by the founder of Springbank, Archibald Mitchell.
- The first written reference to Campeltown whisky is from 1591.
- Only three distilleries remain in Campeltown, down from a high of over 30.
- Springbank and Glengyle are owned by J&A Mitchell, Glen Scotia is owned by The Loch Lomond Group.
- Springbank makes three totally different styles of whisky, Springbank, Longrow (heavily peated), and Hazelburn (unpeated).
- Springbank is the only distillery in Scotland where, aside from growing the barley, the entire process is conducted on site.
- Springbank 10 is matured in 60% Bourbon and 40% Sherry casks

Islay

- Islay, a small island off the west coast of Scotland, may only be 25 miles long and 8 miles wide but is home to 10 Scotch Whisky distilleries.
- Islay is frequently lashed by Atlantic storms. Sea spray blows across the island, impregnating the peat used in the malting of the barley and blows into the warehouses where casks of Scotch Whisky lie maturing, thus affecting the taste and aroma.
- Some of the Islay whiskies are pungent and powerful, with a distinctive whiff of the sea air in them.
- Other distilleries that are in a more sheltered location, and use less peat during malting, have a gentler but still clearly identifiable character.
- Islay (pronounced 'eye-luh') is a magical island where the majority of its population are involved in whisky production.
 - Ardbeg
 - Ardnahoe
 - Bowmore
 - Bruichladdich
 - Bunnahabhain
 - Caol Ila
 - Kilchoman
 - Lagavulin
 - Laphroaig
 - Port Ellen

Islay - Bruichladdich







Islay Scotch Whisky

- Bruichladdich The Classic Laddie \$58.99
- The Bruichladdich distillery is owned by Rémy Cointreau.
- Located on the Rhinns of the Isle of Islay.
- Originally established in 1881 but has closed and reopened many times.
- The current operation was opened in 2001.
- Also makes The Bottanist Gin.
- Two 11,000L spirits stills, 1 Lomond still for making Gin.
- The signature bottling and the definitive Bruichladdich. Showcasing the classic, floral and elegant Bruichladdich house style, The Classic Laddie is made from 100% Scottish barley, trickle distilled, non-chill filtered and coloring free.
- Unpeated, each batch has a unique recipe which can be looked up from the code on the bottle.
- Refined and refreshing, sweet oak and barley notes come together in perfect harmony. Ripe green fruits, brown sugar and sweet malt follow, showcasing the remarkable flavor of the Scottish barley used in this single malt.

Vatting The Classic Laddie

BATCH No 24/011

Bottled 2024

# of Casks	Barley	Cask Type
1	Scottish Mainland	Spain Ribero del Duero (Tempranillo) Hogshead 2nd fill
2	Scottish Mainland	Spain Oloroso Sherry Butt 1st fill then USA Bourbon Barrel 2nd fill
2	Scottish Mainland	USA Bourbon Barrel 1st fill then France Bordeaux Pauillac (Cabernet Sauvignon, Franc, Merlot) Hogshead 1st fill
2	Scottish Mainland	USA Bourbon Barrel 1st fill
6	Ransfield Farm Lothian	USA Bourbon Barrel 1st fill
6	Kilcoy Farm Black Isle	USA Bourbon Barrel 1st fill
1	Islay Barley	France Rhone (Syrah) Hogshead 2nd fill
5	Islay Barley	USA Bourbon Barrel 1st fill
1	Islay Barley	France Graves (Cabernet Sauvignon, Merlot, Cabernet Franc) Hogshead 1st fill
6	Delgaty Farm Aberdeen	USA Bourbon Barrel 1st fill
1	Delgaty Farm Aberdeen	France Bordeaux Pauillac (Cabernet Sauvignon, Franc, Merlot) Hogshead 1st fill
11	Scottish Mainland	USA Bourbon Barrel 1st fill
2	Islay Barley	France Rhone (Grenache & Syrah) Hogshead 2nd fill
2	Islay Barley	USA Bourbon Barrel 1st fill
6	Scottish Mainland	USA Bourbon Barrel 1st fill
1	Islay Barley	Spain Ribero del Duero (Tempranillo) Hogshead 2nd fill
3	Islay Barley	USA Bourbon Barrel 1st fill
9	Scottish Mainland	USA Bourbon Barrel 1st fill
9	Islay Barley	USA Bourbon Barrel 1st fill
6	Organic Barley Mid Coul Farms	USA Bourbon Barrel 1st fill
1	Islay Barley	Spain Sherry Butt 3rd fill then USA Bourbon Barrel 2nd fill

Islay Scotch Whisky

- Bruichladdich Port Charlotte 10 \$76.99
- Peated 40 PPM.
- 65% First fill American whiskey casks.
- 10% Second fill American whiskey casks.
- 25% Second fill French wine casks.
- On the palate there is a noticeable delicacy and softness in texture and style. Again, the balance of flavour is superb as the smoke wraps loosely around the sweetness drawn from deep within the oak. Coconut, vanilla custard, lemon honey combines with smoked oysters and sun baked salty sand.







Blended Scotch Whisky

- Compass Box The Spice Tree \$64.99
- The Spice Tree brings rich spice notes and intensity to our Scotch whiskies. This whisky has always been about one thing: oak-derived spice, fueled by our very own hybrid-cask program.
- Aged on heavy toasted, new French oak sourced from 195 year-old Vosges forests and fashioned into our own bespoke hybrid casks.
- The nose suggests clove, ginger, cinnamon, nutmeg and vanilla. The palate is full, round and sweet, with the spice and vanilla following and complimenting the core distillery characters.
- 28.9% Highland Malt Blend, Custom French Oak Barrel, Heavy Toast, Blended Malt
- 24.5% Highland Malt Blend, Custom French Oak Barrel, Medium Toast, Blended Malt
- 20.4% Highland Malt Blend, Custom French Oak Barrel, Light Toast , Blended Malt
- 16.9% The Glen Moray Distillery, First Fill Bourbon Barrel, Single Malt
- 9.3% The Balmenach Distillery, First Fill Bourbon Barrel, Single Malt
- From March or 2021 the Highland Malt blend is approximately 60% Glen Moray, 25% Tomatin, and 15% Balmenach.
- Earlier batches uses whisky from Clynelish, Teaninich, and Dailuaine.

Grain Whisky

- Grain whiskies form the heart of Blended Scotch Whiskies. Grain whisky distilleries operate a continuous distillation process, always including malted barley, but unlike malt whiskies, also using other unmalted cereals, as well as yeast and water.
- The main purpose of grain whisky is as the base to which the malts are added creating Blended Scotch Whisky, but a small proportion is bottled as a Single Grain and enjoyed for their subtle character.
- Not readily available in the United States.
 - Cameronbridge
 - Girvan
 - Invergordon
 - Loch Lomond Grain
 - North British
 - Reivers
 - Starlaw
 - Strathclyde



MAP OF SCOTCH WHISKY DISTILLERIES

#DISCOVERSCOTCH

www.scotch-whisky.org.uk

DISCOVER THE WORLD OF SCOTCH WHISKY

Many countries produce whisky, but Scotch Whisky can only be made in Scotland. By law, Scotch Whisky must be distilled and matured in Scotland for a minimum of 3 years in oak casks, and made from just three natural ingredients - water, cereals and yeast - at distilleries located across the country.

Scotland is home to over 150 malt and grain distilleries, making it the greatest concentration of whisky production in the world. Many of the Scotch Whisky distilleries featured on this map bottle some of their production for sale as Single Malt (i.e. the product of one distillery) or Single Grain Whisky.

The majority of Scotch Whisky is consumed as Blended Scotch Whisky. This means as many as 60 of the different Single Malt and Single Grain Whiskies are blended together, ensuring that the individual Scotch Whiskies harmonise with one another and the quality and flavour of each individual blend remains consistent over time.

Malt whisky is classified in one of five main categories - Highland, Lowland, Speyside, Islay and Campbeltown - according to the geographical location of the distillery in which it is made. In many ways, the geography and climate of each region influences the character of the whisky produced there.

EDINBURGH

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ISLAY MALT

Islay is a group of islands in the Firth of Clyde, Scotland. It is the only island in Scotland where whisky is produced. The island is known for its peaty, smoky flavour, which is a result of the natural environment and the traditional distillation process.

Some of the distilleries on Islay are: Ardbeg, Bunnahabhain, Caol Iarra, and Lomond. Each distillery has its own unique character, reflecting the local terroir and the expertise of the distillers.

Islay Malt is a category of Scotch Whisky that includes all single malt whiskies produced on the island of Islay. It is known for its distinctive peaty and smoky flavour, which is a result of the natural environment and the traditional distillation process.

CAMPBELTOWN MALT

Campbeltown is a small town on the Kintyre Peninsula, Scotland. It is known for its traditional distillation process, which involves using peat and water to create a unique flavour.

Some of the distilleries in Campbeltown are: Campbeltown Distillery, Campbeltown Distillery, and Campbeltown Distillery. Each distillery has its own unique character, reflecting the local terroir and the expertise of the distillers.

LOWLAND MALT

The Lowland region is located in the south of Scotland, between the Firth of Clyde and the Firth of Forth. It is known for its light, clean, and crisp flavour, which is a result of the natural environment and the traditional distillation process.

Some of the distilleries in the Lowland region are: Glenlivet, Glenlivet, and Glenlivet. Each distillery has its own unique character, reflecting the local terroir and the expertise of the distillers.

GRAIN WHISKY

Grain Whisky is a category of Scotch Whisky that includes all single grain whiskies produced in Scotland. It is known for its light, clean, and crisp flavour, which is a result of the natural environment and the traditional distillation process.

Some of the distilleries in the Grain Whisky category are: Glenlivet, Glenlivet, and Glenlivet. Each distillery has its own unique character, reflecting the local terroir and the expertise of the distillers.

The Scotch Whisky Association (SWA) is the industry body for Scotch Whisky. It is responsible for regulating the production and marketing of Scotch Whisky, and for promoting the industry to the public.

For more information about Scotch Whisky, visit the Scotch Whisky Association website at www.scotch-whisky.org.uk.

THE SCOTCH WHISKY ASSOCIATION

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[Instagram](https://www.instagram.com/scotchwhisky)

[Facebook](https://www.facebook.com/scotchwhisky)

[LinkedIn](https://www.linkedin.com/company/scotch-whisky-association)

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